



# STEEL TRANSFER TANK

Assembly, Installation, Operation,  
and Maintenance Instructions

<b>PART NUMBER</b>	<b>ALL</b>
<b>INSTALL TIME</b>	<b>1 HOUR</b>

## UNIVERSAL

<b>DEALER / INSTALLER</b>	Provide a copy of these instructions to the end user of this product. These instructions provide important operating and safety information for proper usage of this product. Demonstrate the proper use of the product with the end user. Have the end user demonstrate that they understand the proper use of the product.
<b>END USER</b>	Read and follow all instructions included in this manual. Ask your Dealer / Installer for assistance if you do not understand the proper use of the product. Never remove any informational or warning labels from the product. Failure to follow these instructions can result in injury or death.

## REQUIRED TOOLS & EQUIPMENT

TAPE MEASURE
MARKING DEVICE (PENCIL/CHALK)
DRILL
3/8" DRILL BIT
SOCKET WRENCH
MOUNTING HARDWARE - BOLTS, WASHERS, NUTS, SPACERS

## PACKAGE CONTENTS

STEEL TRANSFER TANK	1
FILLER CAP	1
3/8" DRAIN PLUG	1
RED PLASTIC CAP (TO BE DISCARDED)	3

## WARNINGS/SAFETY PRECAUTIONS



**WARNING:** Make sure the transfer tank and pumps are grounded to avoid static charge. Static build up can result in explosion.

- Read all instructions carefully before use.
- The tank does not meet D.O.T. regulations for flammable liquids.
- The tank is intended to be used for non-combustible liquids only.
- Do not pressurize the tank over 3 PSIG.
- The tank should only be lifted when empty.
- The tank is not intended to be used commercially or for interstate commerce. It is intended for noncommercial, private use only.
- The tank must not be connected to the vehicle's fuel system as an auxiliary fuel tank.
- The tank does not meet the code of federal hazardous materials regulations title 49 [chapter III 9393.65.393.67) and chapter V (571.301)].
- Do not cut or weld in or around tank under any circumstances.
- The tank must use a filter in pump system.
- You must use an automatic shut-off nozzle with the tank.
- The tank must be securely bolted to truck or trailer bed.
- The tank must be vented at all times for liquid expansion and to prevent vacuum formation during liquid removal.
- Inspect the tank regularly to ensure the system is free from leaks which may be a fire and explosion hazard.
- Follow ALL instructions and warnings if using an electric pump or rotary pump.

### **MOUNTING:**

- Prior to drilling into the truck bed, check under the vehicle to ensure the drill location does not puncture, cut or obstruct any brake or fuel fluid lines, electrical wires, fuel tanks, etc.
- Mounting hardware (bolts, nuts, washers and spacers) is not included.

### **HOISTING TRANSFER TANK:**

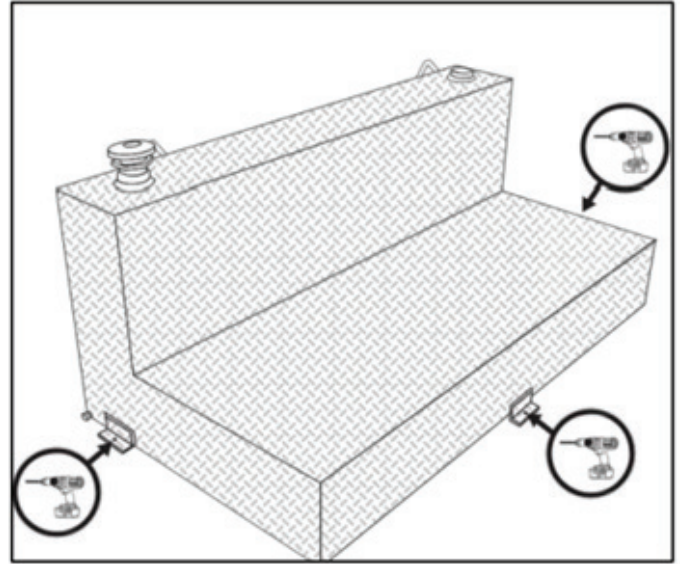
- Make sure all liquid is removed from the transfer tank before hoisting.
- Use hoisting hooks when lifting for safety and control of tank.

# ASSEMBLY

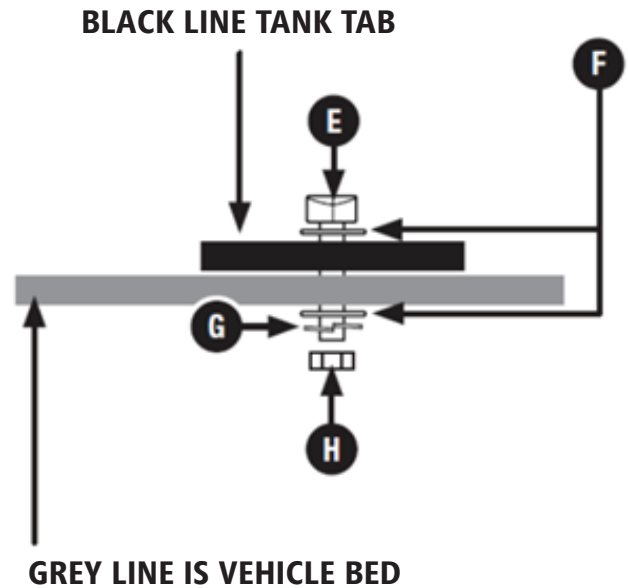
- Drain Plug & Filler Cap/Fill Pump Sold Separately (GPI/Fillrite)

## INSTALLATION

1. Make sure vehicle is situated on level ground.
2. Using the tape measure, measure the distance between the bed rails, bed sides and fender wells to ensure that the transfer tank will fit properly in the available space.
3. Place transfer tank inside the bed at location where it is to be mounted.
4. Use the holes in the mounting tabs of the tank as a guide, mark the surface of the truck bed where mounting holes will be drilled. **(FIG 1)**
5. Remove tank for access to marked holes. Check under the bed to ensure that the holes will not interfere with brake lines, fuel lines, electrical wires or fuel tanks prior to drilling.
6. Drill 3/8" holes in the truck bed where indicated by marks from the mounting tabs.
7. Place the tank in vehicle bed and align with drilled holes. If any holes fall between ribs of the vehicle bed, spacers will be required between the floor and the mounting tabs for proper installation.
8. Insert the hex bolts **(A)** and washers **(B)** thru the mounting tabs and drilled holes and secure with lock washers **(C)** and nuts **(D)** as illustrated in **Fig 2**.
9. Ensure that the drainage plug is securely in place and attach the fill cap.



**FIG 1**



**FIG 2**

## **REPLACEMENT PARTS**

Filler Cap - Call for Replacement  
Drain Plug - Call for Replacement

## **RECOMMENDED PRODUCTS**

Fill Rite (F72FR1210H)  
GPI (G80110000107)  
GPI (G8012300006)

## CONTACT US

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## WARRANTY INFORMATION

### **Steel Transfer Tank: Limited Lifetime Warranty on Structure, Manufacturing Defects and Parts – Limited 1 Year on Finish**

TrailFX and Keystone Automotive Operations Inc. make no guarantees or warranties for products not manufactured by Keystone Automotive Operations Inc. Such products are covered solely under any applicable warranty of the manufacturer. It is always recommended that the operating instructions and warranty instructions provided by the manufacturer are followed.

Keystone Automotive Operations Inc. warrants its products to be free from manufacturing and material defects to the original purchaser for the length of warranty stated above from the date of retail purchase. If any products are found to have a manufacturing or material defect, the product will be replaced or repaired at the option of TrailFX and Keystone Automotive Operations Inc. with proof of purchase by the original purchaser. The original purchaser shall pay all transportation and shipping costs associated with the return of the defective product and the defective product shall become the property of Keystone Automotive Operations Inc.

The Warranty applies to Keystone Automotive Operations Inc. products used for individual and recreational purposes. Commercial usage of the Keystone Automotive Operations Inc. products limits the warranty to 90-days from date of purchase.

The Warranty applies only to Keystone Automotive Operations Inc. products which are found to be defective in manufacturing or material. This warranty does not apply to normal wear and tear of the finish placed on Keystone Automotive Operations Inc. products.

TrailFX and Keystone Automotive Operations Inc. are not responsible for any labor costs incurred for removal or replacement of the defective product.

TrailFX and Keystone Automotive Operations Inc. are not responsible for repair or replacement of any product under the limited warranty where the product was improperly installed, misapplied, altered, abused, neglected, overloaded, misused or damaged as a result of an accident, including any use of the product not in accordance with all product operating and safety instructions.

Without limiting the generality of the foregoing, TrailFX and Keystone Automotive Operations Inc. shall under no circumstances be liable for any incidental or consequential loss or damage whatsoever arising out of, or in any way relating to any such breach of warranty or claimed defect in, or non-performance of the products. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above exclusion or limitation may not apply to you.

This limited warranty gives you specific legal rights, and you may also have other rights that vary from state to state.